

Dry fermented buffalo sausage with sage oil extract: Safety and quality

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RESUMEN

Embutidos de búfalo con extractos de salvia: calidad y seguridad

Extractos de aceite de salvia fueron añadidos a embutidos de carne de búfalo. Las características químicas, microbiológicas y sensoriales de los embutidos fueron evaluadas durante el periodo de maduración. En particular, pH, oxidación lipídica, aminas biogénicas y microflora fueron analizadas. Los resultados de este estudio indican que los extractos de aceite de salvia, como antioxidantes naturales, podrían ser utilizados en embutidos preparados con carnes de búfalo, con objeto de obtener un producto final con unos niveles de aminas biogénicas y de oxidación lipídica aceptable, así como con una calidad sensorial mejorada.

PALABRAS CLAVE: Aminas biogénicas – Calidad sensorial – Embutidos – Extracto de aceite de salvia – Oxidación lipídica – Periodo de maduración.

SUMMARY

Dry fermented buffalo sausage with sage oil extract: Safety and quality

Sage oil extract was added during the preparation of dry fermented buffalo meat sausage. Some chemical, microbial and sensory characteristics of sausages were evaluated during the ripening period. In particular, pH, lipid oxidation, biogenic amines and micro flora were analyzed. Results of this study pointed out that sage oil extract as natural antioxidant could be utilized in dry fermented sausage, prepared from buffalo meat, in order to obtain a final product within acceptable lipid oxidation and biogenic amine levels, as well as improved sensory quality.

KEY-WORDS: Biogenic amines – Dry fermented sausage – Lipid oxidation – Overall sensory quality – Ripening period – Sage oil extract.

1. INTRODUCTION

Dry fermented sausage is a popular, common food item and produced commercially in various parts of the world. The quality of the final dry fermented sausage product is closely related to the ripening that takes place during drying. This process, which confers to a product its particular slicing ability, firmness, color and flavor, is characterized by a complex interaction of chemical and physical reactions associated with the microbiological development of the batter flora

(Ordonez *et al.*, 1999). *Lactobacillus*, *Micrococcus* and *Staphylococcus* genera play an important role during fermentation and ripening of fermented sausage. Lactic acid bacteria enhance the physico-chemical properties of sausages and restrict the growth of some undesirable microorganisms (Gonzales and Diez 2002; Samelis *et al.*, 1998). Ferreira *et al.*, (2006) indicated that fermented sausages are considered safe foods due to the reduction in water activity and pH that occurs during processing and storage and inhibits the development of pathogenic bacteria.

Lipid oxidation is one of the major problems occurring during processing and storage of meat and meat products. This oxidation decreases the quality and safety of food stuff and initiates several changes which adversely affect the product's color, flavor, texture and nutritional values; also yielding many compounds that contribute to the pathogenesis of cancer, atherosclerosis, heart and allergic diseases (Mielnik *et al.*, 2008 and Tang *et al.*, 2001).

In order to inhibit the development of oxidative reactions in meat products, natural and synthetic antioxidants have been commonly used in the meat industry (Estevez and Cava, 2006). Spices and herbs, generally, used in food stuffs for enhancing the flavor or color attributes, have antimicrobial as well as antioxidant activity (Baydar *et al.*, 2004; Sađdic and Özcan 2003; Yanishlieva and Marinova, 2001). It has been reported that dried herbs and essential oils have been successfully used to reduce lipid oxidation in meat products (Estevez and Cava, 2006). Natural antioxidants have been reported to be more powerful than the synthetic antioxidants especially rosemary, sage and green tea extracts (Tang *et al.*, 2001; Wanasundara and Shahidi, 1998; Yanishlieva and Marinova, 2001; Zandi and Gondon, 1999). Sage (*Salvia Officinalis*) is a popular *Labiatae* herb with a verified potent antioxidant activity. The effectiveness of sage essential oil as antioxidant has been demonstrated in a large variety of food stuffs including refrigerated beef (Djenane *et al.*, 2003), frozen pork patties (McCarthy *et al.*, 2001). The antioxidant activity of sage essential oil is mainly related to two phenolic di-terpenes: carnosic acid and carnosol which are considered two effective free radical scavengers (Dorman *et al.*, 2003; Ibanez *et al.*, 2003).

Biogenic amines are basic nitrogenous compounds found in a wide variety of foods such as sausages (Hernandez-Jover *et al.*, 1997a) and meat (Vinci and

Antonelli, 2002). The presence of biogenic amines in food constitutes a potential public health concern due to their physiological and toxicological effects. Biogenic amines can be produced during storage or processing of the products by thermal or bacterial enzymatic decarboxylation of free amino acids, growing on meat and in meat fermentation or exposed to microbial contamination during processing or storage, may contain biogenic amines (Önal, 2007). The production of biogenic amine depends on the quality of raw materials and hygienic conditions in the processing environment. Latorre-Moratalla *et al.*, (2008) found that amine contents and profiles may vary depending on several extrinsic and intrinsic factors during the manufacturing process such as ripening conditions, formulation, physico-chemical and proteolytic parameters, as well as micro flora development and its decarboxylase activity. It is important to monitor biogenic amine levels in fresh and processed foods not only due to their toxicity but they can also be a useful index of spoilage or ripening and a good indication of freshness as reported by Önal, (2007). Some biogenic amines (mainly cadaverine and histamine) have been proposed as chemical indicators of the hygienic conditions of raw material and/or manufacturing practices since accumulation is associated with the activity of contaminant bacteria (Bover-Cid *et al.*, 2003; Halasz *et al.*, 1994 and Hernandez-Jover *et al.*, 1997b). Dry fermented sausages are worldwide diffuse fermented meat products that can be a source of biogenic amines. In fact, the high amount of proteins in these meat products and the proteolytic activity during ripening provide the precursors for decarboxylase activity of starter cultures and wild micro flora (Suzzi and Gardini, 2003). The safety of dry fermented sausage for consumer could depend partially on the content of biogenic amines (BA), such as histamine, tyramine, putrescine and cadaverine; which might represent a food poisoning hazard. (De La Rivas *et al.*, 2008).

From a safety and quality view point, the aim of the present study was to evaluate chemical (pH, biogenic amines (BA), 2-Thiobarbituric acid reaction substances (TBARS), microbiological (aerobic plate counts (APC), lactic acid bacteria count (LAB) and the sensory (Overall sensory quality) characteristics of dry fermented sausage, prepared from buffalo meat with added sage oil extract, as natural antioxidant, during the ripening period.

2. MATERIALS AND METHODS

2.1. Materials

Fresh buffalo meat and fat were obtained from a local slaughter house. Spices, salt, sugar, olive oil and sage herb (*Salvia officinalis*) in dry form were purchased from a local supermarket. A starter culture mixture of *Pediococcus acidilactici*, *Lactobacillus plantarum* and *Staphylococcus carnosus* was purchased from Biocarna (Wiesby, Germany).

2.2. Extraction of sage (*Salvia officinalis*) oil

The separation of essential oil from the dried sage herb was carried out by steam distillation for 3h. The steam distillation apparatus used includes a glass boiler heated by an electric resistance, a glass extraction chamber and a modified Clevenger trap with graduated tube. The essential oil was dried over anhydrous calcium sulfate and stored in a dark glass bottle (Bozkurt, 2006; Cassel *et al.*, 2009).

2.3. Dry fermented sausage preparation

The sausage batter was prepared from: 900g lean buffalo meat mixed with 200g fat, 18.0g salt, 4.5g sugar, 21g dry garlic, 5.5g cumin, 1.0g cinnamon, 0.5g clove, 5.5g red pepper, 11.0g black pepper, 2.0g olive oil and 0.2g starter culture mixture. The meat was minced in a meat grinder. All other ingredients except the fat were added and mixed with the minced meat in a cutter for ~15 min at 5 ± 1 °C. During the mixing, the starter culture mixture was added. The prepared sausage batter was divided into three parts then sage oil extract was added as follows: the first part was the control (sample A1) without adding the sage oil extract, the second and third parts (samples A2 and A3) were prepared by adding 0.025 and 0.05% sage oil extract respectively. Each batch was incubated at 4 °C for 12h. The refrigerated fat was then added to each sausage batter and mixed well into a cutter. Each sausage batter was stuffed into artificial collagen casings (Naturin RL2, Germany), of 38 mm in diameter under clean conditions using a filling machine. Duplicate batches were prepared for each batter. Each sausage batch had duplicate samples, and each sausage was ~100 g in weight. The sausages were ripened (fermented and matured) for 15 days as follows: 2days at $90 \pm 2\%$ RH and 26 ± 1 °C, 2days at $85 \pm 2\%$ RH and 24 ± 1 °C, 2days at $80 \pm 2\%$ RH and 22 ± 1 °C, 2days at $75 \pm 2\%$ RH and 20 ± 1 °C, 2days at $70 \pm 2\%$ RH and 18 ± 1 °C, 3days at $65 \pm 2\%$ RH and 18 ± 1 °C, and 2days at $60 \pm 2\%$ RH and 18 ± 1 °C. Sausage samples from each batch of batter were taken directly after the stuffing of batter into casings on days 0, 2, 4, 6, 8, 10, 13 and 15 of ripening for the determination of pH, TBARS, and BA (histamine, tyramine and putrescine) formation. Also, on days 0, 4, 8, 13, 15 of ripening the changes in APC, LAB and sensory attributes were recorded. Prior to analyses, sausages were homogenized in a food processor to provide homogenous and representative samples. The analyses were carried out in duplicate. Sensory attributes were evaluated in the whole sausage sample and on the cut surface.

2.4. Analytical determinations

pH

A sausage sample (10g) was homogenized in 100 ml distilled water and the pH values were determined

using a digital pH-meter (HANNA, HI 902 meter, Germany).

Thiobarbituric acid reactive substances (TBARS)

The TBARS values were determined spectrophotometrically according to Byun *et al.*, (2001). Homogenized sausage samples (2g) were taken and TBARS were extracted twice with 10 ml of 0.4 M perchloric acid. Extracts were collected and made up to 25 ml with 0.4 M perchloric acid and then centrifuged for 5 min at 1790g. After centrifugation, 1ml of the extract was poured into a glass test-tube with a stopper. TBARS reagent (5ml) was added and the extract was heated in a boiling water bath for 35 min. After cooling in tap-water, the absorbance of the sample was read against the appropriate blank at 538 nm. A standard curve was prepared using 1,1,3,3-tetraethoxypropane (TEP).

Biogenic amines

Histamine, tyramine and putrescine were extracted as follows: five grams of the sample were blended with 25 ml 5% trichloroacetic acid. Filtration was achieved using filter paper whatman No.1. Five ml. of the extract were transferred into a suitable culture tube with 4 g Na Cl and 1ml of 50%Na OH then shaken for 2 min. Centrifugation was carried out for 5 min at 5000 xg and the upper layer was transferred to a 50 ml separating funnel. To the upper layer extract, 15 ml of n-heptane were added and extracted 3 times with 1ml portions of 0.2 N HCl. The extracts were collected in a glass tube with stopper and evaporated to dryness using a water bath at 95°C with the aid of a gentle current of air. This was followed by the formation of dansylamines as described by Majjala and Eerola, (1993a). Biogenic amine concentrations were determined according to Deabes, (2000) using the HPLC. The HPLC system was equipped with a (Waters 600) delivery system. HPLC column: Reverse phase C18 Nucleosil column 250x4 mm, 10 µm packing, (Macherey-Naggl). The detection was performed using a U.V detector (waters 486) at 254 nm wavelength, using a linear program of 25 min. period and 1 ml / min constant solvent flow rate. Data were integrated and recorded using a Millennium Chromatography. Manger software 2010, (Waters, Milford MA 01757).

Aerobic plate count (APC)

Aerobic plate counts were carried out using the spread plate method on aerobic plate count agar (Merck, Darmstadt, Germany). Petri dishes were incubated for 24-72 h at 37 °C (Erkmen, 2000).

Lactic acid bacteria count (LAB)

LAB counts were measured using the spread plate method on De Man, Rogosa and Sharp agar (MRS; Merck, Darmstadt, Germany). Petri dishes

were incubated for 48-72 h. at 30 °C (Erkmen, 2000).

Sensory evaluation

Sensory attributes (flavor, color of cut surface, and ease of cutting) of 25g dry fermented sausage samples were determined at intervals during the ripening period, twice for each sample, by a panel of 10 trained panelists. Panelists gave scores for each sample, with respect to their perceptions of flavor and color as: 1 (worst) to 10 (best). Cutting scores were evaluated as 1 that is not sliced, to 10 which is sliced perfectly. The overall sensory quality scores of sausages was determined from the same expression described by Bozkurt and Erkmen (2004) as:

$$\text{Overall sensory quality} = (\text{flavor} \times 0.50) + (\text{color} \times 0.25) + (\text{cutting} \times 0.25)$$

Statistical analysis

The obtained data were subjected to analysis of variance (ANOVA) according to Snedecor and Cochran (1990) using the MstatC program. Duncan's Multiple Range Tests were used to compare between means of treatments according to Waller and Duncan (1969) at probability α 0.05 level.

3. RESULTS AND DISCUSSION

3.1. pH values

A sharp decrease ($p < 0.05$) was noticed in the pH values on the 2nd day of the ripening period from 6.9 to 4.52, 4.54 and 4.57 in sausage samples A1, A2 and A3, respectively (Fig.1). This sharp decrease is important due to the inhibition of undesired bacteria, the rate of conversion of color and the formation of desired flavor in dry fermented sausage (Luke, 1994). Majjala *et al.*, (1993b) and Bover-Cid *et al.*, (2001) reported that a sharp rapid decrease in pH caused by amine-negative starter cultures can largely prevent biogenic amine accumulation in sausage and reduce the growth of amine-positive microorganisms. A correlation between biogenic amine production and the decrease in pH in sausage caused by lactic fermentation has been proven. (Eitenmiller *et al.*, 1978; Santos-Buelga *et al.*, 1986).

During the 4th to 15th days of the ripening period the pH values increased from 4.69 to reach 5.53 in the control sausage sample (A1), 5.58 and 5.61 in sausage samples (A2 and A3) mixed with 0.025% and 0.05% sage oil extract respectively. This increase could be due to the destruction of formed organic acid. These findings agree with the previously results of Kayaardi and Gok, (2003) and Vural, (1998) who indicated that the production of organic acids by bacteria might be the cause for the noticed decrease in pH, also, the observed increase in pH values might be due to the decomposition of acids and the formation of basic

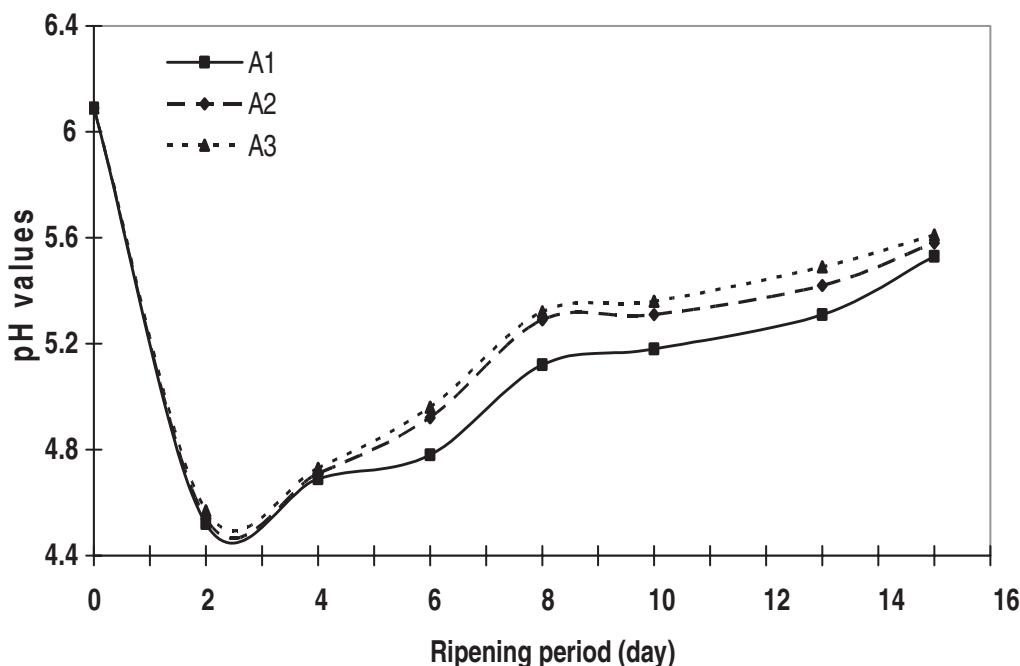


Figure 1
pH values of dry fermented sausage during ripening periods. A1= Control sample; A2 = sample mixed with 0.025% sage oil extract; A3 = Sample mixed with 0.05% sage oil extract.

nitrogenous compounds. Generally, it was noticed that pH values were not affected significantly by the addition of sage extract (0.025 or 0.05 %).

3.2. Thiobarbituric acid reactive substances (TBARS)

The Data presented in (Table 1) show the changes of TBARS values in the prepared dry fermented sausage samples during the ripening period. Ripening time and addition of sage extract as natural antioxidant were found to affect significantly ($p < 0.05$) the TBARS values of the sausage samples. TBARS

values increased gradually during the first 8 days of the ripening period in A1, A2, and A3 samples. The highest TBARS values were noticed at the 8th day of the ripening period in sausage sample A1. The rate of TBARS formation (lipid oxidation) was noticed to be higher through days 4-6 than during other periods and then decreased and became nearly constant during the other ripening periods. At the end of the ripening period TBARS values were 0.96, 0.51 and 0.46 mg/kg in A1 (control), A2 and A3 samples respectively. The decrease after the 8th day could be due to the formed thiobarbituric acid substances being lost by further reaction. Statistical analysis indicated that the

Table 1
TBARS (mg malonaldehyde / kg meat) of the dry fermented sausage during the ripening period*

Ripening Period (day)	Samples						Main effect of period	
	A1		A2		A3		Mean	SD
0	0.19l	±0.028	0.19l	±0.028	0.19l	±0.028	0.19g	±0.022
2	0.28jk	±0.028	0.26k	±0.028	0.24kl	±0.014	0.26f	±0.026
4	0.38i	±0.028	0.35i	±0.028	0.33ij	±0.028	0.35 e	±0.031
6	0.92c	±0.014	0.74ef	±0.014	0.70f	±0.042	0.79b	±0.107
8	1.18a	±0.028	0.81d	±0.028	0.76de	±0.042	0.92a	±0.207
10	0.98b	±0.028	0.56g	±0.014	0.51gh	±0.028	0.68c	±0.232
13	0.97bc	±0.028	0.54g	±0.014	0.48h	±0.014	0.66d	±0.240
15	0.96bc	±0.014	0.51gh	±0.028	0.46h	±0.028	0.64d	±0.247
Main effect of sample	0.73a	±0.371	0.50b	±0.212	0.46c	±0.197		

Means with different letters within each column are significant at α 0.05.

* Ripening at (RH) 90-60%, at 25-18°C. SD = Standard Deviation.

A₁ = control sample.

A₂ = sample mixed with 0.025% sage oil extract.

A₃ = sample mixed with 0.05% sage oil extract.

sage extract used decreased ($p < 0.05$) the TBARS values of sausage samples. The highest TBARS values were noticed in the control sample (A1); while the lowest were in the A3 sample mixed with 0.05% sage oil extract. This can indicate that sage oil extract as a natural antioxidant was effective against TBARS formation. Chen *et al.*, (1999); Estevez *et al.*, (2004); Formanek *et al.*, (2001); McCarthy *et al.*, (2001) reported that dried herbs and their essential oils have been successfully used to reduce lipid oxidation in meat products.

3.3. Biogenic amines

Biogenic amines (histamine, tyramine and putrescine) were not detected in the investigated sausage samples at zero time of the ripening period. During the first 6 days of the ripening period, histamine concentrations increased significantly ($p < 0.05$) up to 240.36, 175.63 and 160.32 mg/kg in sausage samples A1, A2 and A3 respectively (Fig.2) a similar increase in histamine levels was observed by Dierick *et al.*, (1974) during the first days of sausage ripening. At the 10th day of the prepared sausage ripening period a decrease in histamine levels ($p < 0.05$) was noticed to reach 185.21, 138.05 and 129.63 mg/kg in A1, A2 and A3 samples respectively and then at the end of the ripening period (15 days) its concentrations increased ($p < 0.05$) to 270.52 mg/kg in the control sample (A1) and in A2 and A3 sausage samples reached 178.01 and 158.92 mg/kg respectively. Ruiz-capillas and Jimenez Colmenero, (2004) reported that histamine concentration varied from 0-200 mg/kg in dry cured sausage. While, Senoz *et al.*, (2000) found the concentration of histamine in Turkish dry-sausage in the range of 6.7-362.2 mg/kg. Worth noting is the fact that the highest histamine level found was in the control sausage sample(A1) without sage extract while the lowest

level was in the sample (A3) mixed with 0.05% sage oil extract. It can be concluded that histamine concentration was affected ($p < 0.05$) by ripening time and the addition of sage oil extract either 0.025 or 0.05% ; however, the addition of 0.05% sage oil extract was more effective than 0.025% in the reduction of histamine levels.

The production of biogenic amines is an extremely complex phenomenon, depending on several variables, such as the growth of microorganisms, their proteolytic and decarboxylase activities, which interact with each other. Tyramine and putrescine are the most common biogenic amines found in dry fermented sausages and their presence is often due to the activity of LAB (Suzzi and Gardini, 2003).

Tyramine has been systematically reported as the most abundant amine in fermented sausages (Coïsson *et al.*, 2004 and Komprda *et al.*, 2004). Sausage ripening time had a significant effect ($p < 0.05$) on tyramine formation, its concentration in the tested dry fermented sausage samples (A1,A2 and A3) increased significantly ($p < 0.05$) during the ripening period and reached 238.51, 142.63 and 136.21 mg/kg in samples A1,A2 and A3 respectively at the end of the ripening period (Fig 3). Eerola *et al.*, (1997) observed that tyramine concentration in sausages increased during 7 days of storage at 4 °C. The permitted level of tyramine in foods is 100-800 mg/kg, while 1080 mg/kg is toxic (Shalaby, 1996). Tyramine concentrations, in the present study, were found to be in the safe range and within the permitted level. Using sage extract as a natural antioxidant was found to significantly reduce ($p < 0.05$) tyramine formation. The reduction of tyramine in the A3 sausage sample with 0.05% sage oil extract (natural antioxidant) was about 43%. Duncan's multiple range test indicated that the highest tyramine concentration was observed in the control sample (A1), and the lowest was for the dry fermented sausage sample with 0.05% sage extract

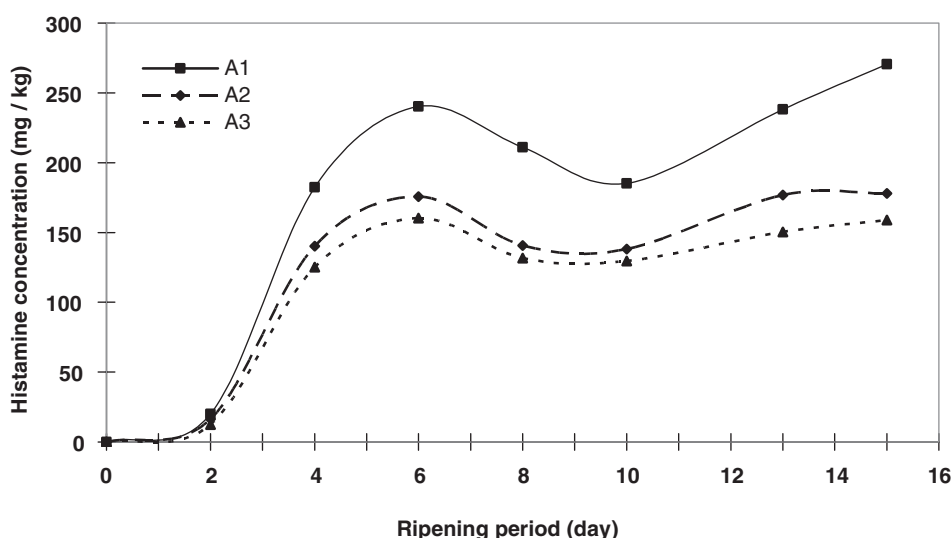


Figure 2

Histamine concentration in dry fermented sausage during ripening periods. A1 = Control sample; A2 = Sample mixed with 0.02% sage oil extract; A3 = Sample mixed with 0.05% sage oil extract.

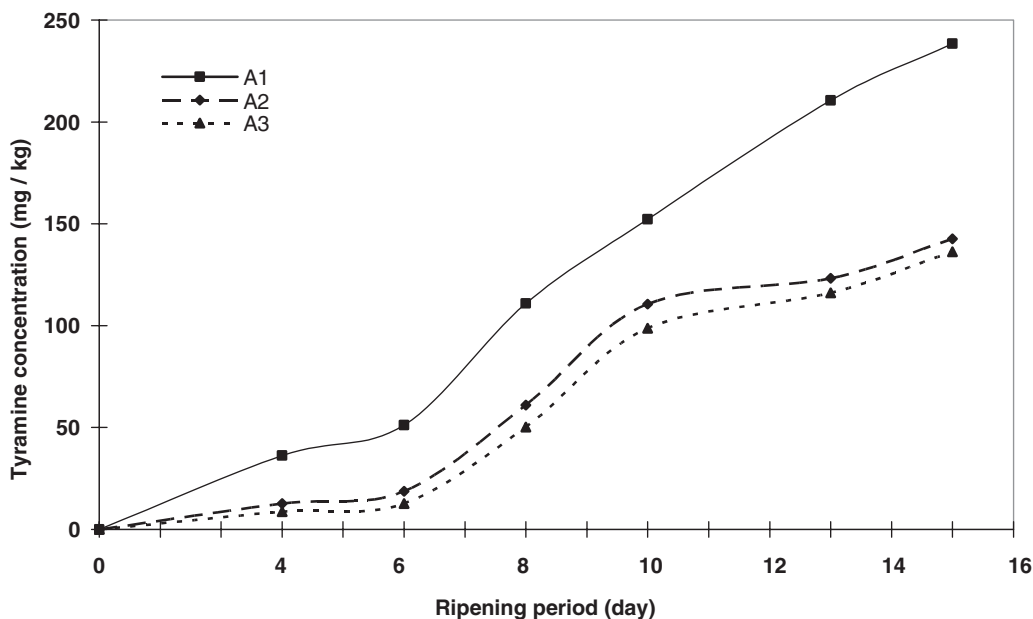


Figure 3
Tyramine concentration in dry fermented sausage during ripening period. A1 = Control sample; A2 = Sample mixed with 0.025% sage oil extract; A3 = Sample mixed with 0.05% sage oil extract.

(A3). The decrease in tyramine formation by natural antioxidants e.g. sage extract is important with respect to human health because tyramine causes migraine headaches, increased blood pressure and an increase in noradrenalin as reported by Ruiz-Capillas and Jimenez-Colmenero, (2004).

Putrescine formation depends on the total aerobic viable count where a high total aerobic count results in high putrescine formation (Ruiz-Capillas and Jimenez-Colmenero, 2004). In the present study the addition of 0.025 and 0.05 % sage extract as natural antioxidant to the prepared dry fermented sausage and the ripening time affected significantly the formation of putrescine. Its concentration increased up to 165.78, 120.93 and 110.56 mg/kg during the first 6 days of ripening in A1, A2 and A3 samples respectively (Fig.4). At the 8th day, putrescine concentration decreased ($p < 0.05$) to 129.93, 82.53 and 71.62 mg/kg in the tested sausage samples (A1, A2 and A3) respectively. It was observed at the end of ripening period that the addition of sage extract decreased significantly putrescine formation in the tested sausage samples. The highest putrescine concentration was observed in the control sample (A1), while the lowest was for sample A3 (with 0.05% sage oil extract). Duncan's multiple range test indicated that sage extract decreased ($p < 0.05$) the putrescine formation in the following order: sample A3 with 0.05% sage extract > sample A2 with 0.025% sage extract > A1, the control sample. Thus, the addition of (0.025 or 0.05%) sage extract was effective for reducing the formation of putrescine. This reduction could be also due to the antimicrobial activities of sage extract. Antimicrobial activities of green tea extract and the Lamiaceae family (sage is one member of the Lamiaceae family) have been reported previously (Baydar *et al.*, 2004; Higdon

and Frei, 2003; Manzocco *et al.*, 1998; Tang *et al.*, 2001).

3.4. Aerobic plate count (APC)

The microorganisms that are primarily involved in sausage fermentation include species of Lactic acid bacteria (LAB), Gram-positive, catalase-positive cocci (GCC), moulds, and yeasts (Leroy *et al.*, 2006). In the present study, it was noticed that APC in control sample (A1) without sage oil extract increased from 5.21 to 6.12 (Log CFU/g) during the first 8 days of ripening (Fig 5) and then decreased to 3.93 (Log CFU/g) at end of the ripening period. This increase during the first 8 days of ripening could be due to high relative humidity (90-75%RH) and temperature (26-20 °C) and then decreased at 60% RH and 18 °C. Also, APC were 6.08 and 6.00 (Log CFU/g) for sausage samples mixed with sage oil extract (A2 and A3) respectively at the 8th day; then decreased to 3.75 and 3.61 (Log CFU/g) at the end of the ripening period. APC in sausage samples A2 and A3 were lower than the corresponding count for the control sample (A1). This can indicate that APC changed significantly with ripening time and addition of sage extract. Samelis *et al.*, (1998); Bozkurt and Erkmen, (2004) found that APC increased during the ripening period and decreased during storage.

3.5. Lactic acid bacteria (LAB)

Concerning the microbiological status of the prepared fermented sausages, a statistical analysis (Fig.6) was performed and indicated that ripening time and addition of sage oil extract affected LAB counts during the ripening (fermentation and

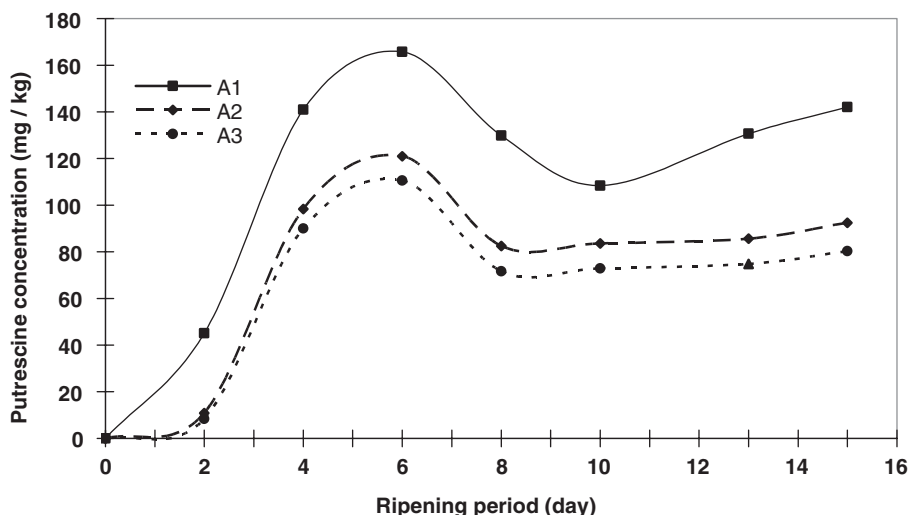


Figure 4
Putrescine concentration in dry fermented sausage during ripening period. A1 = Control sample; A2 = Sample mixed with 0.025 % sage oil extract; A3 = Sample with 0.05% sage oil extract.

drying) period. A gradual increase in LAB count was observed during the first 8 days of ripening from 4.60 up to 5.22, 5.21 and 5.20 (Log CFU/g) in A1, A2 and A3 samples, respectively followed by a slight decrease in LAB count at the 13th and 15th days of sausage ripening. The LAB count decrease ranged from 4.99 (log CUF/g) in sample A3 (mixed with 0.05% sage oil extract) to 5.01(log CUF/g) in sample A1 (control) at the end of the ripening period (15 days). It seemed that the increase or decrease in LAB counts was nearly constant during the ripening period. This agrees with Samelis *et al.*, (1998); Roig-Saguse *et al.*, (1999); Bruna *et al.*, (2001) and Gonzales and diez (2002) who found that LAB increased during the ripening period

and decreased during the storage period. Worth mentioning is the fact that food fermenting lactic acid bacteria (LAB) are generally considered to be not toxigenic or pathogenic (Suzzi and Gardini 2003).

3.6. Overall sensory quality evaluation

Lipid oxidation and other degradation reactions lead to the formation of low molecular compounds which contribute to the sensory profile. Hydro-peroxides and secondary oxidation products can react with protein and amino acids during processing, heat treatment and storage period affecting the flavor, odor and texture of meat products (Frankel, 1998). The ripening process

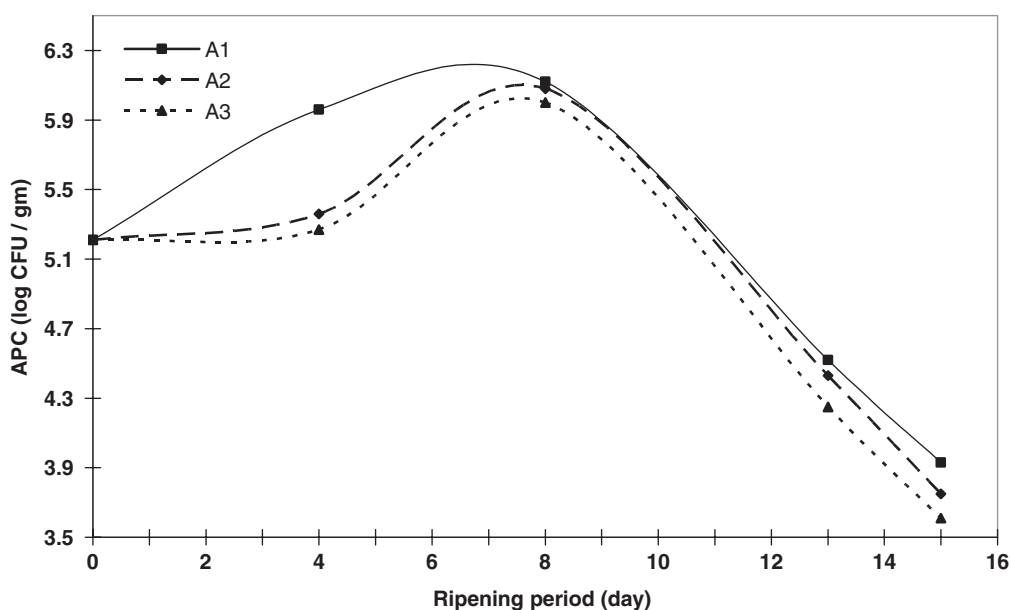


Figure 5
Aerobic plate count (APC) for dry fermented sausage during ripening period. A1 = Control sample; A2 = Sample mixed with 0.025% sage oil extract; A3 = Sample mixed with 0.05% sage oil extract.

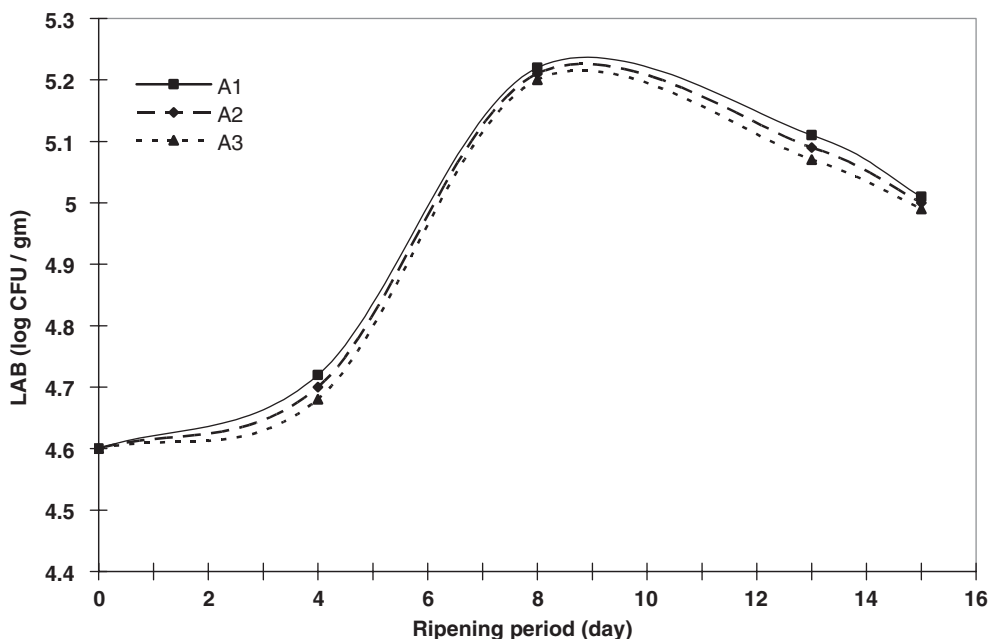


Figure 6
Lactic acid bacteria count (LBA) of dry fermented sausage during ripening periods.
A1 = Control sample; A2 = Sample mixed with 0.025% sage oil extract; A3 = Sample mixed with 0.05% sage oil extract.

of fermented sausage gives the product its particular slicing ability, firmness, color and flavor (Ordonez *et al.*, 1999).

The effect of ripening time and the addition of sage oil extract to the investigated dry fermented sausage on the overall sensory quality scores was determined (Table 2). The overall sensory quality of the sausage samples was noticed to be affected significantly ($p < 0.05$) by ripening time and addition of the used antioxidant extract. The overall sensory scores increased significantly during the first 8 days of the ripening period. The control sample (A1) was found to be of the lowest score compared to the other samples. The addition of sage oil extract with 0.025 and 0.05% to samples A2 and A3 respectively was found to improve their overall sensory scores.

At the 8th day of ripening, the overall sensory quality of sausage samples (A2 and A3) was higher than that of the control sample (A1). The order of acceptability was: A2 nearly equal to A3 and higher than the control sausage sample. At the end of the ripening time (15 days), sausage samples mixed with 0.05% sage oil extract (A3) gained the best overall sensory score.

4. CONCLUSION

Results of this study indicate that sage oil extract as a natural antioxidant could be utilized in dry fermented sausage, prepared from buffalo meat, in order to obtain a final product within acceptable biogenic amine levels, TBARS formation values and APC & LAP counts as

Table 2
Overall sensory quality of the dry fermented sausage during the ripening period*

Ripening period* (day)	Sample						Main effect of period	
	A1		A2		A3		Mean	SD
	Mean	SD	Mean	SD	Mean	SD		
0	NM		NM		NM			
4	4.250	±0.198	5.50	±0.269	5.50	±0.269	5.08d	±0.673
8	6.20	±0.208	7.02	±0.355	7.22	±0.366	6.81c	±0.552
13	7.50	±0.382	7.95	±0.407	8.05	±0.413	7.83b	±0.406
15	8.00	±0.410	8.75	±0.453	8.95	±0.464	8.57a	±0.564
Main effect of sample	6.49b	±1.570	7.31a	±1.323	7.43a	±1.390		

Means with different letters within each column are significant at α 0.05.
* Ripening at (RH) 90-60%, at 25-18°C. SD = Standard Deviation. NM = not measured.
A₁ = control sample.
A₂ = sample mixed with 0.025% sage oil extract.
A₃ = sample mixed with 0.05% sage oil extract.

well improved sensory quality. In view of human health, hygienic conditions should be applied and ripening periods should be strictly controlled to maintain quality and safety.

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