

## Chemical composition of Sacha Inchi (*Plukenetia volubilis* L.) seeds and characteristics of their lipid fraction

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### RESUMEN

#### Composición química de las semillas de Sacha Inchi (*Plukenetia volubilis* L.) y características de su fracción lipídica.

Semillas de Sacha inchi (*Plukenetia volubilis* L.) de Colombia fueron analizadas en su composición química. Las semillas de Sacha inchi (SIO) fueron ricas en aceite (41.4%) y proteína (24.7%). Los principales minerales presentes en las SIS fueron potasio (5563.5 ppm), magnesio (3210 ppm) y calcio (2406 ppm). El análisis de ácidos grasos reveló que los ácidos  $\alpha$ -linolénico (50.8%) y linoleico (33.4%) fueron los principales ácidos grasos presentes en el aceite de Sacha inchi (SIO). El fraccionamiento del SIO, realizado por extracción en fase sólida, produjo principalmente lípidos neutros (97.2%), y bajas cantidades de ácidos grasos libres (1.2%) y fosfolípidos (0.8%). Las propiedades fisicoquímicas del aceite incluyen: índice de saponificación 185.2; índice de yodo 193.1; densidad 0.9187 g/cm<sup>3</sup>, índice de refracción 1.4791 y viscosidad 35.4 mPa.s. Los perfiles de fusión del SIO se caracterizaron por la presencia de un ancho pico endotérmico con una entalpía de fusión de 23.2 J/g. Los resultados indican que el Sacha inchi es una importante nueva especie con aplicaciones en las industrias de alimentos y farmacéutica.

**PALABRAS CLAVE:** Ácidos grasos – DSC – Perfiles de fusión – *Plukenetia volubilis* – Propiedades de aceites – Sacha Inchi.

### SUMMARY

#### Chemical composition of Sacha Inchi (*Plukenetia volubilis* L.) seeds and characteristics of their lipid fraction.

The seeds of Sacha inchi (*Plukenetia volubilis* L.) from Colombia were analyzed for their main chemical composition. Sacha inchi seeds (SIS) were rich in oil (41.4%) and protein (24.7%). The main minerals present in SIS were potassium (5563.5 ppm), magnesium (3210 ppm) and calcium (2406 ppm). A fatty acid analysis revealed that  $\alpha$ -linolenic (50.8%) and linoleic (33.4%) acids were the main fatty acids in Sacha inchi oil (SIO). The lipid fractionation of SIO, obtained by solid phase extraction, yielded mainly neutral lipids (97.2%), and lower amounts of free fatty acids (1.2%) and phospholipids (0.8%). The physicochemical properties of the oil include: saponification number 185.2; iodine value 193.1; density 0.9187 g/cm<sup>3</sup>, refractive index 1.4791 and viscosity of 35.4 mPa.s. The melting profiles of SIO were characterized by

the presence of one wide endothermic peak with a melting enthalpy of 23.2 J/g. Our results indicate that Sacha inchi is an important new crop with applications in the food and pharmaceutical industries.

**KEY-WORDS:** DSC – Fatty acids – Melting profiles – Oil properties – *Plukenetia volubilis* – Sacha Inchi.

### 1. INTRODUCTION

Sacha inchi (*Plukenetia volubilis* L.), also named “Inca Peanut”, “wild peanut”, “Inca inchi” or “mountain peanut”, is a plant of the Euphorbiaceae family, which grows in the Amazonian forest. This plant, widely cultivated in Peru, has been a component of the diet of various native tribal groups of the region (Hamaker *et al.*, 1992). Nowadays it is widely cultivated in the south of Colombia, and is regarded as a promising new crop. The seeds of Sacha inchi are of great interest because of their high oil content (35–60%), which contains elevated levels of linolenic and linoleic acids, and consequently has a great potential for applications in the food and pharmaceutical industries. Linolenic ( $\omega$ -3) and linoleic ( $\omega$ -6) acids reach about 45% and 35% of total fatty acids (FA), respectively, whereas other FA such as oleic, palmitic and stearic, are also present in minor proportions (Hamaker *et al.*, 1992). Thus, similar to linseed, Sacha inchi oil (SIO) is an important source of the healthy *n*-3 linolenic and *n*-6 linoleic acyl groups, which are important in the prevention of coronary heart disease and hypertension, showing a hypocholesterolemic effect when used as food supplements (Follegatti-Romero *et al.*, 2009).

The protein content of Sacha inchi (~27%) is similar to that present in other oil seeds such as soybean, cottonseed and sunflower. According to Hamaker *et al.* (1992), the amino acid profile of Sacha inchi includes phenylalanine + tyrosine (79 mg/g), leucine (64 mg/g), tyrosine (55 mg/g), isoleucine (50 mg/g), lysine (43 mg/g), threonine (43 mg/g) and valine (40 mg/g), and is comparable to, and in some respects better than that of other oilseeds.

To the best of our knowledge, the chemical composition of Sacha inchi from Colombia has

not been studied, and since this plant could be an opportunity for replacing the economic dependence on coca cultivation in some Amazonian regions, the aim of this study was to investigate the chemical properties of Sacha Inchi seeds and their lipid fraction, in order to find some new industrial applications for this emerging new crop.

## 2. MATERIALS AND METHODS

### 2.1. Sacha inchi seeds

Sacha Inchi seeds (SIS) from Florencia (Caquetá, Colombia) were packed under vacuum in plastic bags, and stored at  $-40^{\circ}\text{C}$  until the beginning of the experiments. After shelling, the seeds were ground to pass a 1 mm screen, using a stainless steel rotary cheese grater. These ground seeds were used for the proximate analysis, and were the raw material for oil extractions.

### 2.2. Proximate analysis

Nitrogen content was determined using the Kjeldahl method and multiplied by a factor (6.25) to determine the crude protein content. Moisture content was determined by drying the seed samples at  $105^{\circ}\text{C}$  to a constant weight. Ash was determined by the incineration of about 1.5 g of ground defatted SIS placed in a muffle furnace, maintained at  $550^{\circ}\text{C}$  for about 5 h. The total lipid content was determined following an extraction procedure adapted from Christie (1982). Samples of SIS were homogenized with chloroform/methanol (1:1, v/v) in a 1/10 (m/v) proportion. The mixture was filtered, and the obtained solid residue was homogenized with chloroform in a 1/5 (m/v) proportion. The filtrate was transferred into a separatory funnel and the solid was extracted once again under the same conditions, and filtered. A KCl solution 0.88% (about one quarter of the total volume of the filtrate) was added to the combined filtrates, and the resultant mixture was thoroughly shaken and settled overnight. The lower layer containing the lipids was removed from the funnel, and subsequently, the solvent was evaporated using a rotating evaporator (Model LE, Büchi, Switzerland). The obtained crude fat was collected, evaporated under nitrogen and weighed. The total carbohydrate content was determined by difference, i.e.,  $100 - (\text{sum of percentages of moisture, ash, protein and lipids})$  (Oshodi, 1992). The energy content was determined by multiplying the percentages of crude protein, crude fat and total carbohydrate by the factors of 4.0, 9.0 and 4.0, respectively, taking the sum of the products and expressing the result in kilocalories per 100 g sample (Osborne and Voogt, 1978).

### 2.3. Mineral analysis

Ground seed samples ( $\sim 1.0$  g) were digested with concentrated  $\text{HNO}_3$  and perchloric acid (4:1 v/v) and thereafter transferred and diluted to 100

mL with  $\text{HNO}_3$  (1 mL) and deionized water. Minerals (Mg, Zn, Cu, Fe, Ca, Na and K) were measured by atomic absorption using a Varian spectrophotometer (Varian AA240, USA) equipped with an autosampler (VARIAN SPS3, Australia), previously calibrated with standard solutions containing known amounts of the minerals being determined, using analytical grade reagents. Monometallic hollow cathode lamps were employed for each element analyzed. KCl (2000 ppm) and NaCl solutions (5000 ppm) were used as ionization suppressors for Mg, Zn, Cu, Fe, Ca and Na, and K analyses, respectively.

### 2.4. Oil extraction with hexane

Oil extraction was conducted using a Soxhlet apparatus for about 5 h with hexane as solvent at a solid to solvent ratio of 1/7 m/v. After the extraction process, the flask contents were filtered, and the liquid fraction containing the lipid extract and solvent was poured into a 250-mL flask of a rotary film evaporator to remove the solvent. The obtained oil was collected, evaporated under nitrogen, weighed, and stored in sealed amber glass vials at  $-20^{\circ}\text{C}$  until analysis.

### 2.5. Physicochemical properties of Sacha inchi seed oil

The density of SIO was determined picnometrically at  $20^{\circ}\text{C}$  according to AOAC Official Method 9201.212 (AOAC International, 1999). Refractive index was measured at  $25^{\circ}\text{C}$  according to AOAC Official Method 921.08 (AOAC International, 1990), using a Euromex Holland Abbé refractometer. Iodine and saponification values were calculated according to AOAC Official Methods 920.185 and 920.160 (AOAC International, 1999), respectively. Absorbance properties of 2.0% v/v SIO solutions in hexane were measured using a UV/VIS spectrophotometer (JASCO V-530, Japan). Viscosity was determined at  $20 \pm 0.1^{\circ}\text{C}$  with a rotational rheometer (Haake Rotovisco, model RV-20), using the sensor system NV.

### 2.6. Thermal properties of Sacha inchi seed oil

The melting profiles of crude SIO were determined using a differential scanning calorimeter (DSC 2910 TA Instruments, TA Instruments Co., New Castle, DE) equipped with a refrigerated cooling system and a modulate DSC (MDSC) system (TA Instruments, USA). The system was purged during analysis with nitrogen at 30 mL/min. Samples ( $\sim 10$  mg) were cooled at  $-50^{\circ}\text{C}$ , held and this temperature for 5 min, and then heated at  $5^{\circ}\text{C}/\text{min}$  until reaching  $40^{\circ}\text{C}$ . Calibration of DSC was carried out using indium (m.p. =  $156.6^{\circ}\text{C}$ ,  $\Delta H_f = 28.71$  J/g). Data were analyzed using thermal analysis software (TA Instruments Universal Analysis Version 2.5, TA Instruments, USA). The solid fat content (SFC) was determined from the DSC melting curves by the sequential integration of peak areas, as indicated by Deroanne

(1977) and Lambelet (1983). The heat capacity of SIO was measured using the MDSC option, as suggested by Zanier and Jäckle (1991).

## 2.7. Fatty acid composition

The fatty acid composition of the SIO was determined by GC. The oil was converted into methyl esters (FAME) and analyzed on an Agilent model 7890A gas chromatograph (Santa Clara, CA). The oven temperature was programmed as follows: from 60°C (isothermal for 1 min) to 190°C at 20°C/min, and isothermal period of 30 min at 190°C. The injector and detector temperatures were set at 250°C. Helium was used as carrier gas. GC separation peaks was performed on a BPX-70 capillary column (60 m×0.25 mm i.d.×0.25 µm film thickness; SGE, Melbourne, Australia). Fatty acids were identified by comparing their retention times with those of the FAME standards purchased from Sigma Aldrich (St. Louis, MO, USA) under the same conditions. Peaks were integrated using Agilent ChemStation software.

## 2.8. Lipid classes

Separation of individual lipid fractions was achieved using solid-phase extraction (SPE) cartridges (Extract-Clean NH<sub>2</sub> SPE Columns, Alltech, Deerfield, IL, USA) as described by Oomah *et al.* (2000). The cartridges were preconditioned with 2-mL methanol, 2-mL chloroform, and 4-mL hexane, and then, about 150 mg of SIO dissolved in chloroform were injected using a micropipette. Lipid fractions were recovered by sequential elution with 4-mL each of chloroform/isopropanol (2/1, v/v), diethyl ether/acetic acid (95/5, v/v), and methanol, to separate neutral lipids, free fatty acids and phospholipids, respectively. The collected eluted fractions were evaporated under nitrogen, weighed, and analyzed for fatty acid composition.

## 2.9. Expression of results and statistical analysis

All assays were carried out at least in duplicate. Data were reported as mean±standard deviation. Mean comparisons were conducted by the least significant difference (LSD) test, using the Statistical Analysis System (SAS Institute, 2000).

## 3. RESULTS AND DISCUSSION

### 3.1. Chemical composition of Sacha Inchi seeds

The average composition of SIS is presented in Table 1. As seen in this table, the moisture content of SIS (3.3±0.3%) was within the range of 0–13% reported to be suitable for storage and processing without microorganism degradation of the triacylglycerols (James, 1995).

As expected, SIS were rich in oil (41.1±0.4% (w/w)) and crude protein (24.7±0.5% (w/w)). The oil extraction yields obtained with hexane (42.0±1.1%) were slightly higher but not significantly different than those reached using chloroform-methanol, indicating a low content of polar lipids, such as phospholipids, in the investigated seeds (Gutiérrez *et al.*, 2008). The oil content obtained in this study was within the interval reported by Guillén *et al.* (2003) for SIS (35–60%), higher than that obtained by Bondioli and Della Bella (2006) (34.42%), but lower than those reported by Hamaker *et al.* (1992) and recently by Follegatti-Romero *et al.* (2009) (~54% w/w). Differences in the oil content of seeds could be attributed to the different subspecies, geographical and climate conditions, harvesting time of the seeds, as well as the extraction method (Yang and Kallio, 2002). Since the oil content of SIS was comparable with those of other seeds such as flaxseed (41%) (Morris and Vaisey-Genser, 2003), safflower (30–40%) (Smith, 2007), canola (38–44%) (Przybylski *et al.*, 2007) and peanut (44–56%) (Pattee, 2007), the commercial production of SIO could be economically viable, taking into account the increasing demand for oils with a high content of essential fatty acids, due to their importance in preventing cardiovascular diseases and hypertension.

The protein content of the SIS analyzed in this study was slightly lower than that reported by Hamaker *et al.* (1992) (27% w/w), and similar to those published for sesame seed (~25%) (Hwang, 2007), peanut (23% w/w) and sunflower (24% w/w) (Bodwell and Hopkins, 1985). These data suggest that if the protein is well digested, SIS could contribute to the daily protein need for adults (0.66 g/kg per day), as recommended by the World Health Organization (2007).

SIS contains a relatively low value of total carbohydrate (30.9%), due to the high levels of crude oil and protein. The calorific value of SIS, calculated from the contents of fat, protein and carbohydrate, was 576 kcal/100 g sample. Therefore, consuming SIS at 140–200 g per day would give energy values recommended by the Food and Agriculture Organization's (800–1200 kcal/day) (FAO, 1973).

### 3.2. Mineral composition of seeds

The mineral content of SIS is presented in Table 1. The data show that SIS contains significant amounts of dietary essential minerals, such as magnesium (3210 mg/kg), calcium (2406 mg/kg), and zinc (49 mg/kg), and suggest that SIS could be used in the human diet for supplying these elements. Potassium was the most abundant mineral found in SIS (5563.5 mg/kg), while minor amounts of iron (103.5 mg/kg), sodium (15.4 mg/kg) and copper (12.9 mg/kg) were also presents. Although the soil composition is a factor influencing the mineral composition of seeds, when comparing with other seed oils such as cottonseed, linseed, peanut and safflower (Blackwood, 2007), SIS show



Table 1  
**Chemical composition of the Sacha Inchi (*Plukenetia volubilis* L.) seeds and physicochemical properties of their crude oil<sup>a</sup>**

Component	Value
<i>Seeds</i>	
Moisture (%)	3.3 ± 0.3
Fat (%)	42.0 ± 1.1
Protein (%)	24.7 ± 0.5
Ash (%)	4.0 ± 0.7
Total carbohydrate (%)	30.9 ± 0.6
Potassium (mg/kg)	5563.5 ± 6.4
Magnesium (mg/kg)	3210.0 ± 21.2
Calcium (mg/kg)	2406.0 ± 7.1
Iron (mg/kg)	103.5 ± 8.9
Zinc (mg/kg)	49.0 ± 1.1
Sodium (mg/kg)	15.4 ± 0.5
Cooper (mg/kg)	12.9 ± 0.3
<i>Crude oil</i>	
Iodine value (g I <sub>2</sub> /100 g)	193.1 ± 1.0
Saponification value (mg KOH/g)	185.2 ± 0.5
Refractive index at 25°C	1.4791 ± 0.0009
Density at 25°C (g/cm <sup>3</sup> )	0.9187 ± 0.02
Viscosity at 20°C (mPa.s)	35.4 ± 0.4

<sup>a</sup> Values are means ± standard deviations of triplicate determinations.

the highest concentration of Zn, and the lowest content of Na, Cu and Fe. The levels of calcium were similar to those reported by Smith (2007) for safflower seeds (2406 vs. 2140 mg/kg).

### 3.3. Physicochemical properties of Sacha inchi oil

Table 1 presents the physicochemical properties of the hexane extracted SIO. The bright yellow oil had a density value of 0.9187 g/cm<sup>3</sup> at 25°C, which was slightly higher than those reported for other vegetable oils such as corn oil, cottonseed oil and soybean oil, because of the high unsaturation degree of SIO. The refractive index of SIO (1.4791 at 25°C) was higher than those of other vegetable oils such as corn oil, soybean oil and sunflower oil, because the refractive index increases as the number of double bonds increases (O'Brien *et al.*, 2007). The saponification (185.2 mg KOH/g) and iodine (193.3 g I<sub>2</sub>/100 g) values of SIO were similar to those recently reported by Follegatti-Romero *et al.* (2009) (193 mg KOH/g and 198 g I<sub>2</sub>/100 g, respectively) for crude SIO extracted using hexane and supercritical CO<sub>2</sub>. The viscosity of SIO was relatively high (35.4 mPa.s), as a consequence of its high content of unsaturated fatty acids.

Figure 1 presents the ultraviolet spectra of SIO. As can be seen in this figure, Sacha inchi seed oil showed absorbance in the UV-C (200–290 nm) and UV-B (290–320 nm) range, as well as negligible

absorbance in the UV-A (320–400 nm). Absorbance in the 600 – 750 nm range was insignificant, indicating a negligible content of green pigments (Oomah *et al.*, 2000). SIO showed two absorbance peaks between 210 and 340 nm, whose maximum absorbance were at about 230 and 280 nm, respectively. Due to the relatively low absorbance shown in the UV-B, and because the wavelengths of the ultraviolet light are responsible for most of the cellular damage (Oomah *et al.*, 2000), the SIO could not be a very good blocker against UV-B radiation at useful concentrations.

### 3.4. Fatty acid composition

The fatty acid composition of SIO extracted with hexane is presented in Table 2. No significant differences were found with the fatty acid composition of SIO obtained using chloroform methanol. As it can be appreciated in Table 2, SIO has a unique fatty acid profile, being very rich in  $\alpha$ -linolenic (50.8%) and linoleic (33.4%) acids, with low levels of oleic (9.1%), palmitic (4.4%) and stearic (2.4%) acids. Similar values were recently reported by Follegatti-Romero *et al.* (2009) for SIO extracted with hexane and supercritical CO<sub>2</sub>, and by Hamaker *et al.* (1992), except for  $\alpha$ -linolenic acid, which was higher in this study (50.8 vs. 45.2%). These differences could be attributed to the different subspecies, geographical and climate conditions,

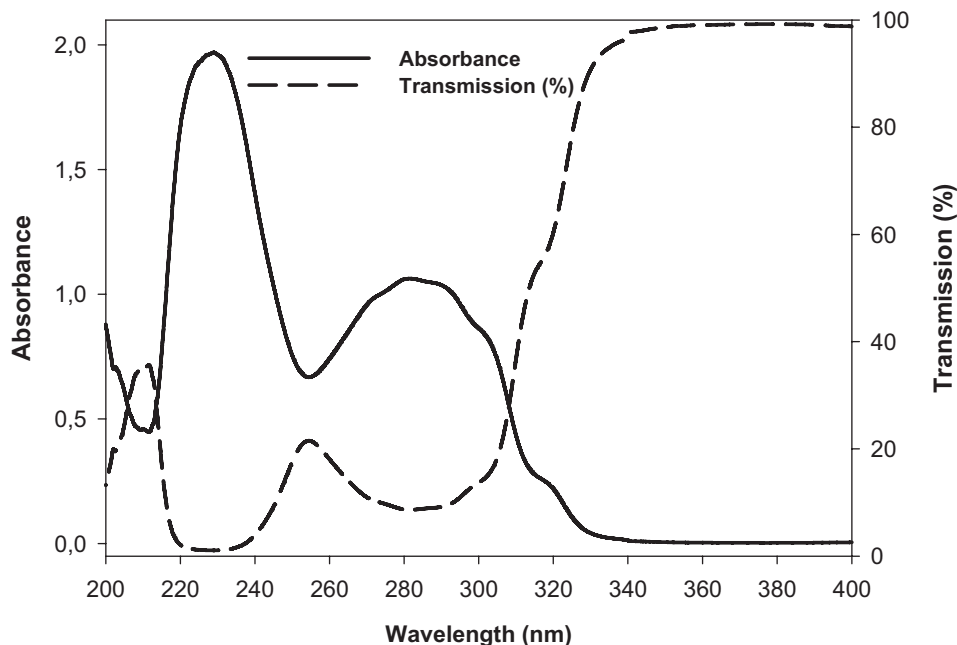


Figure 1  
Ultraviolet absorption spectra of Sacha inchi (*Plukenetia volubilis* L.) seed oil (2% in hexane)

harvesting time of the seeds (Yang and Kallio, 2002), as well as to the quantification method used in the analysis. The fatty acid profile of SIO was relatively similar to that of the seabuckthorn seed oil (Gutiérrez *et al.*, 2008), except for the content of  $\alpha$ -linolenic acid, which was higher in SIO. On the other hand, when comparing with linseed oil (Morris and Vaisey-Genser, 2003), the content of linoleic acid in SIO was about twice that of linseed oil (33.4 vs. 16%), whereas the concentration of  $\alpha$ -linolenic was slightly lower (50.8 vs. 57%). Taking into account that the optimal dietary intake of  $\alpha$ -linolenic has been suggested to be about 2 g/day in order to achieve essential amounts and cardiovascular benefits (Gebauer *et al.*, 2006), SIO could be used as a source of this essential fatty acid, and be considered in the elaboration of food supplements.

Polyunsaturated fatty acids (PUFA) of the SIO amounted to about 84% of the total fatty acids,

while the monounsaturated (MUFA) and saturated (SFA) fatty acids were about 9% and 7%, respectively. Even though the high ratios of PUFA/MUFA and PUFA/SFA are very good for human health, they could make the SIO very susceptible to oxidation. However, recent studies by Follegatti-Romero *et al.* (2009) indicate that SIO contains high amounts of  $\gamma$ - and  $\delta$ -tocopherols (1.14 and 1.25 g/kg, respectively), which could increase resistance against oxidation because they are the most active antioxidants in lipids.

### 3.5. Lipid classes obtained by SPE

As shown in Table 2, the SIO consisted mainly of neutral lipids (NL) (~97%), with minor amounts of free fatty acids (FFA) (~2%) and phospholipids (PL) (~1%). These values are in agreement with those of common edible oils such as canola,

Table 2  
Fatty acid composition in crude and in lipid fractions of Sacha inchi (*Plukenetia volubilis* L.) oil<sup>a,b</sup>

Fatty acid	Crude oil	NL	FFA	PL
Fractions (%)	100	97.2±0.9 <sup>a</sup>	1.2±0.7 <sup>b</sup>	0.8±0.4 <sup>c</sup>
C16:0 (Palmitic)	4.4±0.02 <sup>a</sup>	4.4±0.02 <sup>a</sup>	5.2±0.2 <sup>b</sup>	26.9±0.5 <sup>c</sup>
C18:0 (Stearic)	2.4±0.02 <sup>a</sup>	2.3±0.15 <sup>a</sup>	3.0±0.1 <sup>b</sup>	11.7±0.3 <sup>c</sup>
C18:1n-9 (Oleic)	9.1±0.01 <sup>a</sup>	9.1±0.04 <sup>a</sup>	9.4±0.08 <sup>b</sup>	9.6±1.5 <sup>c</sup>
C18:2 (Linoleic)	33.4±0.04 <sup>a</sup>	32.9±0.02 <sup>b</sup>	32.3±0.1 <sup>c</sup>	40.3±2.7 <sup>d</sup>
C:18:3 ( $\alpha$ -Linolenic)	50.8±0.03 <sup>a</sup>	51.2±0.10 <sup>b</sup>	50.1±0.1 <sup>c</sup>	11.5±1.3 <sup>d</sup>

<sup>a</sup> Values are means ± standard deviations of duplicate determinations. <sup>b</sup> Means in the same row followed by the same letter are not significantly different by LSD test.

soybean and sunflower (Oomah *et al.*, 2000). The fatty acid profile of the NL fraction was similar to the corresponding crude SIO, because of the quantitative primacy of this fraction in the oil. The FFA fraction showed relatively similar values of all the fatty acids identified, except for palmitic acid, which was higher in this fraction than in crude SIO ( $p < 0.05$ ). The PL fraction of SIO was in general richer in palmitic, stearic, oleic and linoleic acids, and poorer in  $\alpha$ -linolenic acid, than in crude SIO. Significant differences ( $p < 0.05$ ) were found for all the fatty acids identified in the PL fraction, when comparing with the crude SIO. Despite the low quantities of FFA and PL fractions in SIO, they should be removed for edible applications because of their detrimental effects on oil quality (Oomah *et al.*, 2000).

### 3.6. Thermal properties of Sacha inchi oil

As depicted in Figure 2a, the melting behavior of the crude SIO was characterized by the presence of two overlapping peaks. One minor low-temperature endothermic transition at about  $-45^{\circ}\text{C}$ , followed by one prominent endothermic transition at  $-18.5^{\circ}\text{C}$  with a melting enthalpy of  $23.2 \pm 1.4$  J/g, corresponding to the melting of the major triacylglycerol fractions present in the oil. The melting enthalpy of crude SIO was lower than those reported by Tan and Che Man (2002) for various vegetable oils, but is in agreement with its high content of unsaturated fatty acids.

The solid fat content of SIO, calculated from corresponding thermograms by sequential peak integration areas, indicated that it decreased as temperature increased. As seen in Figure 2a, SIO

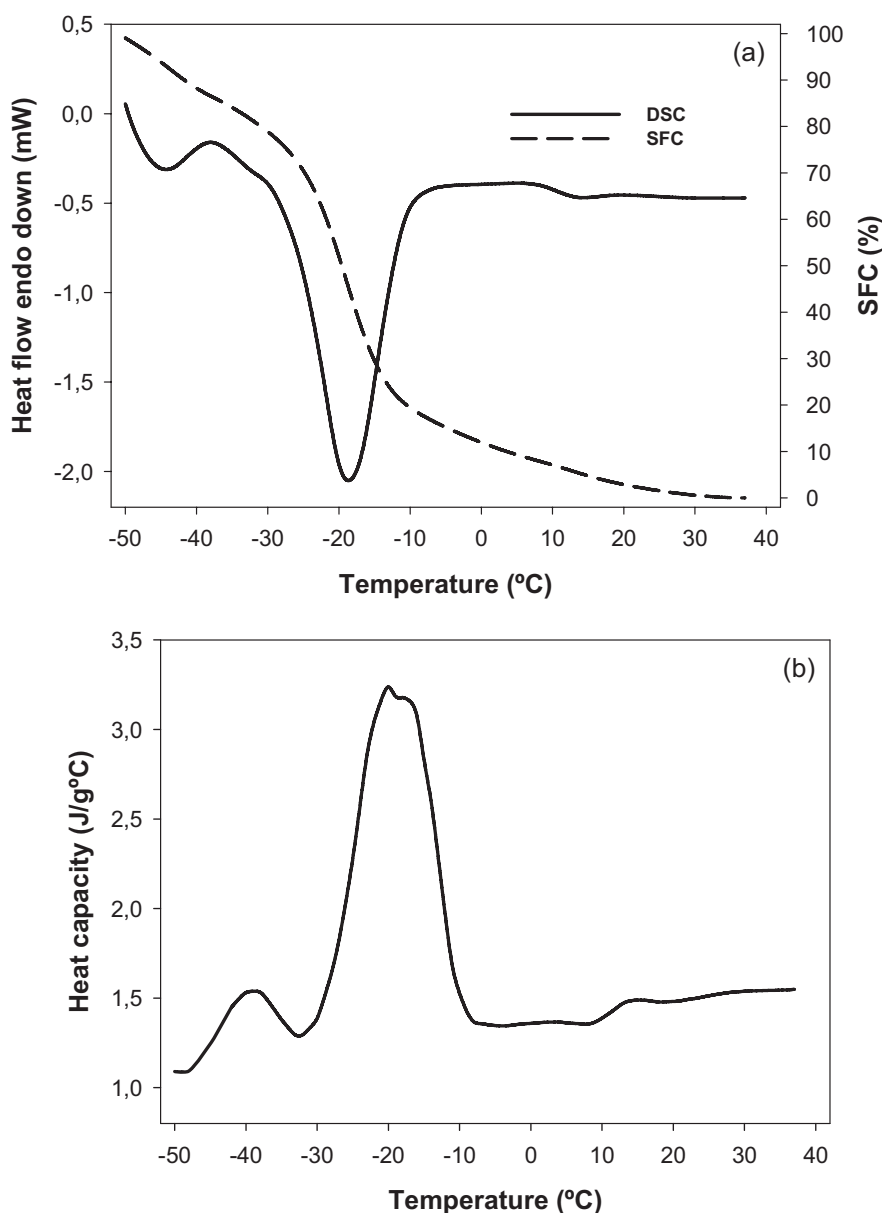


Figure 2  
Thermal properties of the crude Sacha inchi (*Plukenetia volubilis* L.) seed oil: (a) DSC Melting curve and solid fat content (SFC), and (b) Heat capacity as a function of temperature.

melted completely at temperatures above  $-5^{\circ}\text{C}$ , due to its highly unsaturated nature.

Figure 2b presents the heat capacity of hexane extracted SIO. As shown in this figure, the specific heat capacity for the crude SIO ranged from 1.1 to  $3.2\text{ J/g}^{\circ}\text{C}$  in the investigated temperature range (between  $-50$  and  $40^{\circ}\text{C}$ ). Similar values have been reported for high unsaturated fish oils, such as salmon oil (Sathivel, 2005), and for other vegetable oils such as soybean, linseed, cotton seed, rapeseed, safflower and peanut (Tochitani and Fujimoto, 2001).

#### 4. CONCLUSIONS

Seeds of Sacha inchi from Colombia were characterized by high oil and protein contents (41.4 and 24.7%, respectively). The oil, composed mainly of neutral lipids, contains important quantities of essential fatty acids ( $\omega$ -3 and  $\omega$ -6), which reached 50.8 and 33.4% of total fatty acids, respectively. This high content of  $\omega$ -3 and  $\omega$ -6 fatty acids gives SIS the opportunity to be employed in the manufacture of high value added products, such as capsules of essential fatty acids, and to start up innovative processes to produce conjugated linoleic acid and conjugated linolenic acid, which have been reported to have excellent properties for human health. SIS also encloses essential minerals such as magnesium, calcium, and zinc, in amounts that could be used in the human diet for supplying these elements. Therefore, Sacha inchi could be used in the food and pharmaceutical industries, because of an increasing tendency towards functional foods and nutraceutical products. However, because of the high unsaturation degree of SIO, further investigations are needed for determining its oxidative stability, although recent studies indicate a high content of tocopherols that could act as antioxidant agents. For the first time, the thermal properties of SIO are reported. SIO exhibited two thermal structural transitions between  $-50$  and  $-5^{\circ}\text{C}$ . In the investigated temperature range, the specific heat capacity does not vary substantially (between 1.1 and  $3.2\text{ J/g}^{\circ}\text{C}$ ), and these values could be used for industrial engineering or technological processes.

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